



Current status of Elettra 2.0 eBPM system

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- At Elettra, in 2014, an internal project started in order to investigate the possibility to develop an electron beam position monitoring system based on **pilot tone compensation**
- The aim was to use it for the future machine upgrade, Elettra
 2.0
- Specifications:
 - Sub-micron resolution @ 10 kHz
 - Long-term stability better than 2 µm in 24 hours
 - Compensation of thermal drifts, channel variations, cables response





Pilot tone concept

- Well-known technique since '50s, used in telecommunications to compensate the channel response
 - M. J. Kelly, et al., "A transatlantic telephone cable," in Transactions of the American Institute of Electrical Engineers, Part I: Communication and Electronics, vol. 74, no. 1, pp. 124-139, March 1955
 - Y. Niiro, System equalization for repeated submarine cable system, 1975 Patent
- Various institutes proposed their implementation:
 - *M. Dehler, et al., "New digital BPM System for the* **Swiss Light Source**", *Proceedings of DIPAC 1999, pp. 168-170.*
 - J. Mead, et al., "**NSLS-II** RF Beam Position Monitor Commissioning Update", Proceedings of IBIC 2014, pp. 500-504.
 - R. Baron, et al., "Development of the RF Front-End Electronics for the **Sirius** BPM System", Proceedings of IBIC 2013, p. 670.
 - G. Portmann et al., "BPM Electronics With Self-Calibration at the **ALS**", Proceedings of IBIC2020





- A fixed sinusoidal tone is added to the original signal coming from the beam: the 4 channels use the same tone as reference
- Every channel variation affects in the same way both the carrier and the pilot



Compensated position in classical Differenceover-Sum (DoS) equation





Proposed implementation at Elettra

- Modular approach:
 - analog front end in the tunnel machine
 - digitizer in service area
- Successfully integrated in Elettra orbit feedback (IBIC 2018)

Residual oscillations

Compensated position

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Compensation of cables and drifts



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- In the last years we focused on the new digital carrier board and FMC A/D conversion cards (IBIC2019)
- The front end is still a prototype: now it's time for improvements, towards the final version
- Partnership with Instrumentation Technologies for the production of 200 units of BPMs planned for Elettra 2.0
- Constructive dialogue: continuous revisions thanks to their expertise in product engineering and industrialization









UNI EN ISO 9001:2015 UNI ISO 45001:2018 Front end improvements

- Radiation sensor onboard (BG51SM)
 - Monitor electronics health
 - Datasheet behaviour confirmed with radioactive sources





dH*(10) / dt = Radiation dose equivalent rate for Cs-137 and Co-60 (mSv/h)

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Front end improvements

• Placed in machine tunnel, about 1m below the bpm block (is not intended to be a BLM)





UNI ISO 45001:2018

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Front end improvements

 Low sensitivity in single bunch operation, due to wide bandwidth of the LC filter (short pulse response)



Added a switchable SAW filter in the signal path







Front end improvements

- Low sensitivity with low currents (1 mA)
 - Added an extra gain stage (20 dB)
- Fiber optic output on attenuators changes
 - Communicates glitches to FPGA









Partnership Elettra - I-Tech

- Result of tender procedure for industrialization of prototype
- Allows open communication on all project aspects
- Regular weekly communication on progress
- Cross-reviewing of designs
- Great expertise balance between the two parts (synchrotron machine on one side, 20 years of experience on the other side)





- Design for manufacturing & testing
- Control module + RF module becomes single board
- Less connections higher reliability
- Passive cooling maintenance free
- Introducing shields better isolation
- Miniaturizazion space issue near pick-up
- PoE no external components required + remote power cycle posibility
- Remote FW upgrade





Pilot Tone Front End industrialization











- Design of the electronics provided by Elettra.
- Design of industrial grade enclosure is on I-Tech.
- Cooling challenge with fans but designed for easy maintenance.
- Isolated RF inputs preventing DC ground currents.
- Design optimisation for manufacturing and maintenance.





Digital acquisition unit







Digital acquisition module





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- Prototype series potentially some tuning is required
- First series of 10 BPMs
- Second series of 130 BPMs
- Last series of 60 BPMs
- Big problem with component availability!

Pilot tone front end unit will be developed and available also for other machines.





Thank you!







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